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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/663,366	09/15/2003	Ronald Kuse	10559/858001/P17306/Intel	1642	
20985 FISH & RICHA	7590 09/05/200 ARDSON, PC	7	EXAMINER		
P.O. BOX 1022			BUEKER, RICHARD R		
MINNEAPOLI	IS, MN 55440-1022		ART UNIT PAPER NUMBER		
			1763		
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			09/05/2007	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

		Application No.	Applicant(s)				
Office Action Commence		10/663,366	KUSE, RONALD				
	Office Action Summary	Examiner	Art Unit				
		Richard Bueker	1763				
Period fo	The MAILING DATE of this communication app or Reply	pears on the cover sheet with the c	orrespondence address				
WHIC - Exte after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DANSIONS of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. O period for reply is specified above, the maximum statutory period were to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be time will apply and will expire SIX (6) MONTHS from , cause the application to become ABANDONE	I. ely filed the mailing date of this communication (35 U.S.C. § 133).				
Status				•			
<u> </u>	Responsive to communication(s) filed on <u>27 Jules</u> This action is FINAL . 2b) This Since this application is in condition for allowar	action is non-final.	secution as to the merits is	s			
	closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 45	3 O.G. 213.				
Dispositi	on of Claims						
4)⊠	Claim(s) 1-15 and 23-40 is/are pending in the	application.	•				
	4a) Of the above claim(s) is/are withdraw	wn from consideration.		•			
5)	Claim(s) is/are allowed.						
6)🖂	Claim(s) 1-15 and 23-40 is/are rejected.	•	•				
7)	Claim(s) is/are objected to.			•			
8)	Claim(s) are subject to restriction and/or	r election requirement.	. •				
Applicati	on Papers		•	•			
9)[The specification is objected to by the Examine	r.					
10)	10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
	Replacement drawing sheet(s) including the correct	ion is required if the drawing(s) is obj	ected to. See 37 CFR 1.121(d).			
11)	The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-152.	•			
Priority u	ınder 35 U.S.C. § 119						
. •	Acknowledgment is made of a claim for foreign All b) Some * c) None of:	priority under 35 U.S.C. § 119(a)	-(d) or (f).				
,-	1. Certified copies of the priority documents	s have been received.					
	2. Certified copies of the priority documents		on No				
	3. Copies of the certified copies of the prior	* *					
	application from the International Bureau						
* S	see the attached detailed Office action for a list	• • • • • • • • • • • • • • • • • • • •	d.	•			
Attachment	t(s)	•					
1) Notice 2) Notice 3) Inform	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO/SB/08) No(s)/Mail Date	4) Interview Summary (Paper No(s)/Mail Da 5) Notice of Informal Pa 6) Other:	e				
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The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-6, 23, 24 and 31-40 are rejected under 35 U.S.C. 103(a) as being unpatentable over Lindfors (2003/0075925) taken in view of Sandhu (2003/0072875), Tuominen (2003/0232138) and Kesala (2001/0042523). Lindfors (see Fig. 4) discloses a chemical reactant delivery system for use in semiconductor processing comprising an interior container 80 that is a boat configured to hold a liquid or solid source of gas. The boat is inside a metal chamber 30 which is heated to vaporize the source to produce the gas. Murray (5,168,543) is cited of interest for his teaching (see col. 5, lines 48-54, for example) that a metal vaporizer container changes volume by thermal expansion when it is heated. This is an inherent property of any metal chamber, including the metal chamber 30 of Lindfors. Therefore, Lindfor's chamber 30 is inherently a "variable volume chamber" as claimed by applicant. Sandhu discloses a vaporizer of the same type as that of Lindfors. Sandhu teaches that a desirably controllable vapor flow rate can be produced by providing a pressure detector 178 (see Fig. 5) and a pressure controller 146 in communication with the pressure detector and the vaporization chamber 102. The pressure detector controls the heater 110 and the carrier gas supply valve 158 to control the pressure inside the chamber 102. It would have been obvious to one skilled in the art to control the vaporizer apparatus of Lindfors by providing it with a pressure sensor and pressure controller of the type

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taught by Sandhu, because Sandhu teaches that his control means provides a desirably controllable rate. Regarding applicant's claimed limitation of "the pressure controller to apply a force to the variable volume container based on the output of the pressure detector", it is noted that pressure is a force and Sandhu's controller increases the pressure force on the chamber whenever it increases the temperature of the chamber or increases the flow of carrier gas into the chamber. Tuominen and Kesala disclose other examples of vaporizers of the same type as that of Lindfors. Tuominen (see paragraphs 27, 37 and 60) is cited in the rejection for his further description of the interior container. Tuominen (see paragraph 60) describes the interior container as being a source boat, and it is at least obvious that Lindfor's interior container can be a boat. Also, Kesala is cited for his teaching (see paragraph 54) that the operational temperature range of a vapor source of the type disclosed by Lindfors is 20° C to 400° C., which is a temperature range that would inherently cause a metal chamber to have a variable volume due to thermal expansion. Further regarding the claimed "variable volume chamber", it is noted that Sandhu (see paragraphs 5 and 29, for example) teaches that the volume of source material in the vaporization chamber is variable, and for this reason the vaporization chamber of Sandhu can also be described as a "variable volume chamber".

Claims 7-12 and 25-28 are rejected under 35 U.S.C. 103(a) as being unpatentable over Lindfors (2003/0075925) taken in view of Sandhu (2003/0072875), Tuominen (2003/0232138) and Kesala (2001/0042523) for the reasons stated above, and taken in further view of Murray (5,168,543) (see col. 5, lines 48-54, for example)

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who teaches that a metal vaporizer container changes volume by thermal expansion when it is heated. Murray teaches that it is desirable to provide a bellows structure for a metal vaporizer container to accommodate the thermal expansion. It would have been obvious to one skilled in the art to provide the metal container of Lindfors with a bellows structure to accommodate the expected thermal expansion due to temperature cycling as taught by Murray.

Claims 15 and 30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Lindfors (2003/0075925) taken in view of Sandhu (2003/0072875), Tuominen (2003/0232138) and Kesala (2001/0042523) for the reasons stated above, and taken in further view of (Ohnishi (5,186,120) or Mardian (6,787,463). Ohnishi (see Fig. 1) teaches that it is desirable to use two vaporizers together in the same system, and in view of Ohnishi it would have been obvious to use two vaporizers of the type disclosed by Lindfors in a single system. Also, Mardian teaches that it is desirable to provide a further variable volume chamber in combination with a vapor source to further increase the controllability of a vapor flow to a process chamber. It would have been obvious to provide a variable volume chamber of the type taught by Mardian in combination with a vaporizer of the type disclosed by Sandhu for the desirable purpose of further increasing the controllability of the vapor flow.

Claims 13, 14 and 29 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

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The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Tomosawa (JP 06-232048) (see Figs. 1 and 2) is cited of interest to illustrate the use of a boat in a CVD precursor vaporizer.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Richard Bueker whose telephone number is (571) 272-1431. The examiner can normally be reached on 9 AM - 5:30 PM, Monday-Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Parviz Hassanzadeh can be reached on (571) 272-1435. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Richard Bueker
Primary Examiner
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